

NOTIFIED BODY No 2330
DEKRA Certification Sp. z o.o.
Solny Square 20, 50-063 Wrocław, POLAND

CERTIFICATE

OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL
No 2330-CPR-FIN51

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Welded structural steel components and kits

Design and manufacturing of structural components and kits of steel
in **EXC1, EXC2**

according to requirements in EN 1090-2:2009+A1:2011.
Declaration of component properties: ZA.3.4 (Method 3a).

produced by:

SOMERON TERÄSTYÖ KY

LINJANKOUKUNTIE 67; 31400 SOMERO; Finland

in the manufacturing plant:

SOMERON TERÄSTYÖ KY

LINJANKOUKUNTIE 67; 31400 SOMERO; Finland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control

fulfils all the prescribed requirements set out above

This certificate was first issued on **09.07.2014** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Note: The scope of validity is listed in annex which is an inseparable part of this certificate



Wrocław, 09.07.2014

mgr inż Krzysztof Fendor

**annex to
certificate of conformity of the factory product control
no 2330-CPR-FIN51**

Scope of the FPC: design and manufacturing of steel structures

Kind of products: Welded structural steel components and kits
of classes EXC1, EXC2

Procedure of conformity assessment and CE marking: ZA.3.2 (Method 1), Z.A.3.3 (Method 2), ZA.3.4 (Method 3a).

Welding technologies:

135 MAG welding with solid wire electrode

Material: Acc. to CEN ISO/TR 15608 –material group1(≤ S355)

Responsible Welding Coordinator: Jouni Koskinen (IWE)

Authorized deputy: Arttu Ahtaanluoma

Confirmation: All the procedures and qualifications for performing the welding works meet the requirements of the EN 1090-2/A1:2011 standard for the above materials and welding technologies.

Validity conditions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA Certification Sp. z o.o.. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA certification Sp. z o.o.

DEKRA Certification Sp. z o.o.
Wrocław, data 09.07.2014



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